



The belief that small machines inevitably lead to restricted application options or a compromise in process performance is perhaps understandable. However, it is simply not true.

Current marketing strategies of global pharmaceutical manufacturers require a cost-efficient, flexible packaging process capable of handling every batch, both small and large, as well as diverse products, whether tablet or ampoule. Maximum productivity is a key criterion. A good start can be made with an entry-level machine equipped to the same technological standards as high-end blister machines.

Lower in price than you anticipated.

More flexible than you imagined.

The only proposition:

It must be a Blister machine B 1240.



Clear design

The concept of the Blister machine B 1240 speaks for itself. The GMP-compliant, cantilever design common to all Uhlmann blister machines ensures optimum accessibility for straightforward operation. Smooth, stainless steel surfaces avoid hidden corners and edges. The fully hinged, shatterproof glass doors allow visual control and ideal access for quick and thorough cleaning.

Good product diversity

It is often assumed that compact machines are restrictive when it comes to product diversity. This does not apply to the Blister machine B 1240. It packages tablets, coated tablets and capsules just as efficiently as ampoules, vials, cartridges or syringes. Operating with up to 70 cycles and a maximum forming depth of 24 mm, it offers a consistent maximum output of 250 blisters/minute.

Impressively versatile

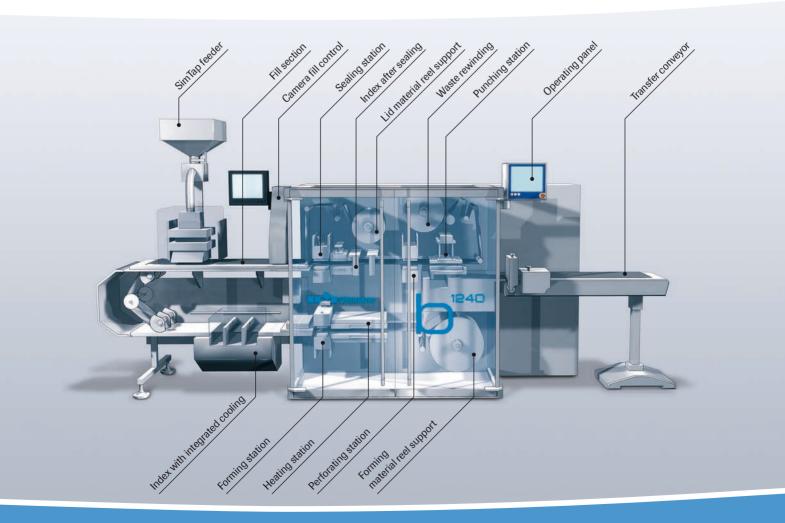
No matter what your packaging task, we maintain that we can offer what you need. A practically inexhaustible selection of feeding systems and accessory components is available. Fill sections of variable length, for example, allow access from either side. Depending on your products and production process, the B 1240 can be configured without delay to suit your needs.

State-of-the-art technology

It is not usual for low-end machines to have the same technology as their high-end companions. However, this is true of the Blister machine B 1240. The state-of-the-art technology is computer based: functions include servo-regulated indexes, the storage of all format-related data for quick and accurate format changeovers, a soft-touch system for gentle lid material elongation, laser monitoring of the pockets prior to sealing, and a heating station with vapor extraction.

Easy handling

The straightforward operating principle of the B 1240 means reliable operation and servicing by semi-skilled personnel can be achieved after just a few hours of training. Small, light-weight tools, easy format changeovers and an intuitive operating system with touchscreen are additional attributes that enhance universal application of the Blister machine B 1240. Anywhere in the world, whether in industrial or developing countries, top blister quality is combined with maximum productivity.





Anyone with restricted space and a tight budget who is looking for a well-engineered, reliable line solution offering first-class technology for the production of small batches has found the right solution with the Blister machine B 1240 and the Cartoner C 130. Due to their excellent flexibility, the machines can be configured to meet diverse packaging requirements and adapted to the available space.

Unbeatable lead time

The optimization of production processes often demands swift action. As the world's most frequently installed blister machine serving this purpose, the Blister machine B 1240 is available at an exceptionally affordable price and short lead time.

Perfect duo

The flawless blister quality of the Blister machine B 1240 is ideally complemented by the Cartoner C 130. Depending on your production environment, configuration is possible with a long or short blister transfer, inline or at an angle. In all applications, the outcome is the same:

Blister machine B 1240 and Cartoner C 130 form an ideal line for your entry into the world of highly productive, state-of-the art pharmaceutical packaging.

The Blister machine B 1240 at a glance.

Max. output [1/min] up to 70 cycles

and 250 blisters

Sealing principle platen sealing

Max. format area

Index x width 130 x 156.5 mm

Forming depth 24 mm

Forming film width 168 mm

Fill section length 1,200 / 1,600 /

2,000 mm / individual

Max. reel diameter

Lid material 240 mm

Forming material 400 mm

Processable forming materials

thermoplastics, PVC, PVC/PVDC, PVC/Aclar laminates, Al laminates, PP, PET

Processable lid materials

hot sealable materials made of Al, paper, PVC or similar

Space required

Machine width approx. 960 mm

Machine height approx. 1,470 mm

Machine length approx. 3,500 mm

Net weight approx. 1,700 kg



Blister machine B 1240 in operation



Heating and forming station



Sealing station and index



Punching station

The HEARTBEAT of pharma packaging

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